

More Precision

CFS // Sensor configuration



Sensor configuration **CFS** sensor

Micro-Epsilon Eltrotec directly for this.

Examples of customer-specific modifications

Function

- Special types for CFS4 reflex sensor
- Special types for CFS3 transmission sensor or CFS1 angle sensor
- Special types for CFS5 receiver sensor

Optical fiber sheath

- Silicone-metal sheath
- VA stainless-steel sheath
- Metal sheath
- PVC metal sheath
- PVC special sheath
- BOA special sheath
- MA-radius-limiting special sheath

Fiber bundle diameter

= 0.6 / 1 / 1.5 / 2.5 / 3 mm

Optical fiber (length)

- Available from 300 mm
- Standard length 1,200 mm
- = 600, 1,800 and 2,400 mm optionally available
- CFO: Individual lengths from 0.3 ... 2.4 m possible
- CLS: Individual lengths from 0.3 ... 10 m possible

Aperture angle

- Standard 67°
- Optional 22° / 35°

Ambient conditions

- Special versions with increased vibration resistance (VS)
- Special variants with special bonding for high temperatures (T250 / T400)
- Pressure-tight special variants with vacuum feedthrough (up to 10⁻⁵ mbar)
- Pressure resistance up to 10 bar

Mountable lenses

- Focusing for small light spots (> 0.8 mm)
- Large object distances (= distance between sensor and measuring object) up to 200 mm
- Distances > 300 mm with C-mount lens

One of the strengths of Micro-Epsilon Eltrotec's fiber optic production is the manufacture of very complex, small and large probe heads, including those with several segments and special adapters.

Micro-Epsilon Eltrotec can draw on many years of experience in the field of special fiber optics production. Tell us your task or send us a sketch with the necessary data. We will find the right solution together with you.



Notes on the function of the CFS sensors

Application instructions on selecting the appropriate function.



Reflex mode

- CFO: measurement distance max. 200 mm
- CLS: measurement distance max. 1200 mm
- Easy and fast installation
- Detection of smallest objects from 0.2mm
- Color evaluation to determine color, gloss level, gray value presence detection
- Ideal for parts recognition, sorting tasks, presence monitoring, color inspection



Reflex mode V arrangement

- CFO: Measurement distance max. 200 mm (for reflective surfaces)
- CLS: Measurement distance max. 1200 mm
- Easy adjustment due to mounting accessories
- Very precise positioning of the detection point possible
- Immune to dust and particles in the beam path



Transmitted light mode

- CFO: Distance between receiver and sensor element up to 50 mm
- CLS: Distance between receiver and sensor element up to 2000 mm
- Color recognition of transparent objects
- Arbitrary point of light transmission
- Ideal for part detection, color inspection, sorting tasks, presence monitoring



Receiving mode self-luminous objects (for CFO)

- Max. measurement distance 30 mm
- Detection of the smallest color and intensity variations
- For color sensor with external illumination
- Ideal for testing LED, illumination and self-luminous objects



Special types for multiple reflex mode

Transmitting and receiving units are statistically mixed in two or more separate sensor heads. Therefore, several positions can be detected using only one sensor.

Special types for multiple transmitted light mode

The light path of the axially opposite probe head ferrules is interrupted or attenuated by one or more objects.

Sensor types Optical glass fibers

Order code for optical fibers





CFS: FA-Adapter System FASOP



Series	Special features
1 CFS1-Vxx	 Standard sensor For high-gloss surfaces, diffuse reflection without gloss Ideally suited to solid colors, anti-reflective coating or chrome colors Max. working distance of 125 mm (with reflecting surfaces) Very precise positioning of the detection point
2 CFS2-Mxx	 Circular sensor For structured and metallic-effect surfaces Ideally suited for textile, paper, metallic paint, metallic nail polish, sand, granulate or masterbatch Homogeneous illumination of the measuring point Max. working distance of 100 mm (with reflecting surfaces) Very precise positioning of the detection point Measurement spot diameter up to 114 mm
3 CFS3-Axx / CFS3-Cxx	 Transmission sensor For transparent surfaces Ideally suited for films, glasses, translucent liquids (e.g., detergents), filters or PET bottles Max. working distance between receiver and transmitter unit 50 mm No exact positioning necessary Transmission sensor in reflex mode in V arrangement
4 CFS4-Axx CFS4-Cxx CFS4-Dxx CFS4-Fxx CFS4-Fxx CFS4-Kxx	 Reflex sensor For individual surfaces, direct reflection with gloss Ideally suited for metal (differentiation), plastic parts, thread locking, coating or packaging For detection of gloss and material differences Ideal for part recognition, sorting tasks, presence control, color inspections Detection of the smallest of objects from 0.8 mm Working distance 5 200 mm and larger possible on reflective surfaces
5 CFS5-Axx CFS5-Cxx CFS5-xx	LED test sensor Ideal for testing LED, illumination and self-luminous objects For color sensor with external illumination Max. measurement distance 30 mm Detection of smallest color and intensity variations For self-luminous, diffuse reflection incl. gloss

Sensor types **Optical glass fibers**

2 Sensor variants and fiber bundles

Please select the sensor variant and make sure that the sensor head is compatible with the fiber bundle diameter σ F and the sheath (see 3). Standard sensor bonding for -10 °C to +80 °C For special variants (T250, T400) see technical data. All data in mm; tolerances: typically ±0.1 mm Black anodized aluminum sleeves Customization is possible by arrangement, please contact us.

Detection ranges and CFO sensor variants

	Fiber bundle ØF mm		Working distance	Measurement spot for 67° fiber; approx. Ø mm
		Start	5	
	0.6	Optimal	10	0.6
		End	15	
		Start	5	
	1.5	Optimal	10	1.5
0500		End	15	
CFS3		Start	5	
	2.5	Optimal	10	2.5
		End	20	
		Start	5	
	3	Optimal	10	3
		End	20	
		Start	5	8
	0.6	Optimal	5	8
		End	15	20
		Start	5	8
	1	Optimal	5	8
		End	15	20
		Start	5	8
CFS4	1.5	Optimal	5	8
		End	15	22
		Start	5	10
	2.5	Optimal	5	10
		End	20	28
		Start	5	10
	3	Optimal	5	10
		End	20	28

Typical values determined with colorSENSOR CFO200

Surface-dependent detection and operating ranges CLS

Range Transmission mode (typ.)		90 mm	200 mm	500 mm	1700 mm	2000 mm
Min. object size (typ.)		0.05 mm	0.1 mm	0.1 mm	0.2 mm	0.3 mm
-	Copper	35 mm	76 mm	217 mm	820 mm	>1200 mm
	Raw aluminum	24 mm	61 mm	164 mm	514 mm	457 mm
Range	Stainless steel	21 mm	50 mm	135 mm	412 mm	415 mm
Reflex mode (typ.) *	White, rough plastics	13 mm	33 mm	84 mm	260 mm	260 mm
	Mat black cardboard	6 mm	16 mm	44 mm	130 mm	135 mm
Required fiber bundle øF		0.6 mm	1 mm	1.5 mm	2.5 mm	3 mm

*Analog output 5 V and maximum amplification



Type A ferrule, stainless steel





Type B ferrule (only suitable for PVC sheath)



ØF	Туре	ØA	D	ØE	Ø J P	Ferrule
0.6	B11	2	30	1	2	Stainless steel
0.6	B12	2	10	1	2	Stainless steel
1	B20	3	10	2	3	Alu
2.5	B30	5	12	4	5	Alu
3	B40	8	12	6	8	Alu



Type C ferrule, stainless steel



ØF	Туре	Е	ØG	н	ØJ			
01	Type	-	øu		Р	М	т	
1.0	C10	M4	6	13	5	5	4.4	
2.5	C20	M6	8	15	6	6	5.8	
3	C30	M10	11	12	7	7	7.5	



Type D ferrule, stainless steel With angular probe heads, a reduction in range can be expected compared to axially emerging versions.



٩F	ØF Type	e ØA B ØE Ø	Б	Ø F	ØG		ØJ			
ØF	Type		ØG		Р	М	т			
0.6	D10/90	2.5	10	1	3	1.5	2	-	-	
0.6	D11/90	2.5	13	1	6	1.5	-	-	4.4	
1.5	D20/90	6	13	2	6	4	5	5	4.4	
2.5	D30/90	15	17	5	9	10	7	7	6.5	

* D10/90 only suitable for PVC sheath

Е

Type E ferrule, stainless steel



ØF	Туре	ØA	ØE	н	к		ØJ		
01	Type	U A	υL		ĸ	Р	М	т	
1.5	E10/90	4	3	1.5	4	4	-	-	
2.5	E20/90	5	4	1.5	4	5	5	-	
2.5	E21/90	7	4	10	4	-	-	5.8	
3	E30/90	8	6	1.5	5	7	7	-	
* = 10/00	a set a set the la		5 - I H- 1						

* E10/90 only suitable for PVC sheathing



Type F ferrule, stainless steel

With angular probe heads, a reduction in range can be expected compared to axially emerging versions.



ØF	Туре	ØA	ØE	н	к	Р	Ø J M	т
1.5	F10/90	8	6	9	3	5	5	5.8
2.5	F20/90	10	8	10	4	6	6	6.5
3	F30/90	12	10	10	5	7	7	7.5

Sensor types **Optical glass fibers**

Μ

Ferrule type M, aluminum / stainless steel



ØF	Tune	ØA	D	ØE	н	Ø	J	Ferrule
ØF	Туре	ØA	D	ØE	п	М	Т	Ferrule
0.6	M11	6	30	1	10	5	4.4	Stainless steel
0.6	M12	6	10	1	10	5	4.4	Stainless steel
1	M20	6	10	2	10	5	4.4	Alu
2.5	M30	7	12	4	12	6	5.8	Alu
3.5	M40	9	12	6	12	7	7.5	Alu
5	M50	12	16	7	16	9	9	Alu
6	M60	13	16	8	18	10	11.5	Alu
8	M80	16	20	10	20	13	13.5	Alu
10	M100	18	20	12	20	15	-	Alu

Larger fiber cross-sections possible

Type O ferrule, bendable to a certain extent With angular probe heads, a reduction in range can be expected com-pared to axially emerging versions.



ar	Tuna	ØA	ØE	н		ØJ	
ØF	Туре	ØA	ØE		Р	м	т
0.6	O10	2	1	10	2	-	-
0.6	011	7	1	20	-	5	4.4
1	O20	3	1.3	10	3	-	-
1	O21	7	1.3	20	-	5	4.4



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Type Q, aluminum

Also available in stainless steel



F	G	Туре	А	В	С	D	Е	ØJ
5	0.5	Q1	12	25	9	15	15	
10	0.3	Q2	12	30	14	20	20	
18	0.3	Q3	12	35	24	25	30	c
28	0.2	Q4	12	55	34	40	40	epends on cross-section
38	0.15	Q5	12	55	44	40	50	s on sect
48	0.15	Q6	12	55	54	40	60	depends ir cross-s
58	*	Q7	16	75	64	60	70	ci ep
68	*	Q8	16	75	74	60	80	fiber
78	*	Q9	20	90	84	75	90	÷
88	*	Q10	20	90	94	75	100	

FxG max. 9.62 mm²; F=3.5 mm as special variant Q7 to Q10 only available as FAR special model

Ν

End sleeve type N, aluminum





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D

F	G	Туре	А	В	с	D	Р	Ø J M	т
3	0.1	P10/90	8	15	9	25	4	5	4.4
6	0.3	P21/90	8	17	11	30	4	6	6.5
10	0.5	P31/90	12	17	11	30	6	6	6.5



Type R ferrule, aluminum









F	G max.	Туре	D	ØE	Р	Ø J M	т
3	0.5	R10*	25	4	3	-	-
3	0.5	R11	30	7	6	6	5.8
6	1	R20	25	7	6	-	-
6	1	R21	30	10	-	7	7.5
* P10 and P20 only suitable for PVC sheath							

 * R10 and R20 only suitable for PVC sheath



Sheath

Please determine the sheath and the bonding of the optical fiber based on the prevailing environmental conditions and mechanical stress. Please contact us for high-temperature applications or use under extreme mechanical stress.



¹⁾ Bending radius corresponds to three times the outer diameter of the sheath.

²⁾ Bending radius corresponds to twice the outer diameter of the sheath.

³⁾ Bending radius corresponds to at least 80 - 100 mm, depending on the outer diameter of the sheath.

Details about sheath diameters can be found in section 2.

Special variants



Fiber optics with increased vibration protection - VS option

For mechanical stresses such as impacts, accelerations and movements, the fiber optics can be manufactured with increased vibration protection.

This special treatment reduces the friction between the fibers and absorbs shocks. The fibers are embedded in a gel cushion.

Sensor types Optical glass fiber

All sensors can be customized. We would be pleased to manufacture your sensor according to your specification/requirements. Please contact us directly for more information!

4 Fiber bundle

Specification of the fiber bundle diameter. Only specified if this deviates from the values listed in the table

5 Length



Standard lengths are: 600*, 1200*, 1800 and 2400 mm. * Bearing types

For CLS also >2400 mm possible. Length tolerance typ.: ±4 % Cable lengths from 200 mm are available on request.

Recommended maximum cable length: CFO up to 2,400 mm; CLS up to a maximum of 10,000 mm

6 Aperture angle



The standard aperture angle is 67°.

Other opening angles such as 35° or 122° are also available on request.

7 Bonding temperature range

The glass fibers can be bonded in several stages for high temperature ranges. Standard bonding is suitable for temperatures up to 80 °C.

With special adhesives, temperatures of up to 250 °C can be reached in the first stage and up to 400 °C in the second stage. Special versions with temperature ranges of up to 600 °C are also possible.



echnical data // Optical fibers				
Length	Standard lengths: 600, 1200, 1800 and 2400 mm, up to 30 m on request			
	Standard fiber	67° (NA 0.56) ¹⁾		
6 Aperture angle	Special fibers on request	22° (NA 0.21/ glass fibers) 80° (NA 0.64/ glass fibers) 120° (NA 0.86/ glass fibers) 25° (NA 0.22/ quartz fibers UV-VIS and VIS-IR) 14° (NA 0.12/ quartz fibers UV-VIS and VIS-IR)		
Material	Optical glass; quartz glass or sapphire glass on request			
Dielectric strength	50 kV/m with PVC protective sheath			
	Standard	-10 °C to +80°C		
	T250	-40 °C to +250°C		
 Ferrule temperature range Fiber bonding 	T400	-40 °C to +400°C		
-	T600 special model	0 °C to +600°C		
	T2000 special model	0 °C to +2000°C		
	PVC (Type P / Type Z)	-20 °C to +80 °C		
	Metal (type M)	-40 °C to +300°C		
Permissible temperature range with sheath that has appropriate fiber bonding	Metal with special bonding (Type E)	-40 °C to +400 °C		
liber bonding	Metal/silicone (Type T)	-60 °C to +180°C		
	Corrugated tube with stainless steel braiding (type BOA)	-50 °C to +600°C		
Fiber transmission	Different types for wavelengths from UV 180nm to IR 3500nm. We can provide the most suitable solution depending on your requirements. Transmission curves on request.			
Increased vibration protection (VS option)	Especially for fiber optics that are exposed to difficult conditions, there is the option of increased vibration protection. A special treatment minimizes the friction of the glass fibers and shocks are cushioned. This results in a longer service life.			
Cable drag chain / energy guiding chain Fiber optic sensors from Micro Epsilon can be used, among other things, wherever permanent linear movement o moving guidance by drag chains or energy guiding chains is required.				

¹⁾ Fiber transmission standard fiber 390 - 1390 nm

Sensor types Optical glass fibers

Extensions / feedthrough

For extension or feedthrough of the optical fibers please use the Type LV ferrule.



Type LV ferrule Fiber optic extension / feedthrough



Fiber bundle Ø	Р	Ø J M	т	L
(3 mm) / channel	12	13	13.5	variable

Pressure-proof feedthrough





Available on request

Adapter fiber optics CFS to CFS

Suitable for use in vacuums For use with drag cable Vibration protection Single channel

Adaptation for C-mount lenses

3) Also for use with vacuum up to 10-3

requirements/drawing

Special fiber optics according to customer

2) In conjunction with adapter fiber optics CFS3-CFS3

Housing feed-through

Multi-channel

Pressure density feed-through up to 10 bar 2) 3)

Vacuum suitability



The fiber optic sensors, color sensors and optical fibers are constructed with passive components and do not emit any heat to the environment. In vacuum, sensors (temperature bonding T250), optical fibers (stainless steel sheath), and the vacuum feedthrough up to 10-5 mbar can be used.

Special sensors CFS-SL

A wide variety of applications and installation situations require a sensor that is perfectly matched to the application. On request, we can manufacture individual sensors with special fiber optics and probe heads according to your specifications and dimensions.

In addition to a wide range of standard sensors, we work directly with our customers to create complex fiber optic components for the respective application. Whether in conjunction with evaluation electronics, for object illumination or special applications - the full spectrum of possibilities offered by fiber optic technology is demonstrated here.











Special sensors from standardized applications

In cooperation with our customers, we have manufactured a large number of special sensors in recent years.









Mountable lenses for optical fibers (CFO) KL-xx/xx series

Focusing of color and fiber optic sensors

Improving the efficiency of the application

Many possible applications



Features:

- Working distances from 8 mm to 200 mm
- Scratch-resistant glass lens
- Robust aluminum housing (black anodized)
- Bundling to a small light spot
- Increased range with C-mount lens > 300 mm distance
- Minimum color change when the distance is altered
- High luminous efficiency
- Special designs according to customer requirements
- Color measurement on small objects at a relatively large distance (KI-3, KL-4)
- Detection of highly absorbent objects (KL-5, KL-14, KL-17)

Type probe LWL	Article number	Object distance (typ.)	Detection range (typ.)*	Dimensions
KL-3-A2.0 ³⁾	10823012	8 mm - 20 mm	Ø 1 mm - 5 mm Ø 1 mm at 10 mm	L x Ø approx. 60 mm x 15 mm
KL-M18-A2.0 ¹⁾	10823020	20 mm - 50 mm	Ø 3 mm - 10 mm Ø 3 mm at 20 mm	L x Ø approx. 51 mm x M18 x 1
KL-M18-XL-A2.0 ¹⁾	10824358	Pos1 50 - 120 mm Pos2 10 - 180 mm Pos3 10 - 160 mm	Pos1 Ø 4 - 7 mm Ø 4 mm at 80 mm Pos2 Ø 7 - 11 mm Ø 7 mm at 110 mm Pos3 Ø 7 - 11 mm Ø 7 mm at 120 mm	L x Ø approx. 90 mm x M18x1 (L=50 mm)
KL-M34-A2.0 ¹⁾	10823278	100 mm - 180 mm	Ø 15 mm - 18 mm Ø 15 mm at 100 mm	L x Ø approx. 85 mm x M34 x 1.5
KL-M34/62-A2.0 ¹⁾	10824196	80 mm - 200 mm	Ø 3 mm - 5 mm Ø 3 mm at 120 mm	L x Ø approx. 170 mm x 62 mm
KL-4-A1.1 ¹⁾	10823262	8 mm - 20 mm	Ø 0.6 mm - 3 mm Ø 0.6 mm at 10 mm	L x Ø approx. 60 mm x 15 mm
KL-M18-A1.1 ¹⁾	10824140	10 mm - 50 mm	Ø 2 mm - 7 mm Ø 2 mm at 10 mm	L x Ø approx. 51 mm x M18 x 1
KL-D-40-A2.0 ²⁾	10824143	15 mm - 25 mm	Ø 3 mm - 6 mm Ø 3 mm at 15 mm	L x W x H approx. 43.4 x 49.5 x 12 mm
KL-D-28-A2.0 ²⁾	10824197	20 mm - 30 mm	Ø 5 mm - 8 mm Ø 5 mm at 20 mm	L x W x H approx. 31.7 x 40.5 x 15 mm
KL-D-20-A2.0 ²⁾	10823021	10 mm - 50 mm	Ø 4 mm - 10 mm Ø 4 mm at 10 mm	L x W x H approx. 21.4 x 33 x 12 mm
KL-D-17-A2.0 ²⁾	10823220	30 mm - 80 mm	Ø 8 mm - 25 mm Ø 8 mm at 30 mm	L x W x H approx. 36.5 x 25.5 x 15 mm
KL-D-14-A2.0 ²⁾	10823022	60 mm - 120 mm	Ø 10 mm - 20 mm Ø 10 mm at 60 mm	L x W x H approx. 37 x 50 x 20 mm
KL-D-6-A2.0 ²⁾	10823409	100 mm - 200 mm	Ø 15 mm - 30 mm Ø 15 mm at 100 mm	L x W x H approx. 31.1 x 45.1 x 20 mm
KL-5-R1.1 ¹⁾	10824198	8 mm - 20 mm	2 x 0.3mm up to 15 x 3 mm 2 x 0.3 mm at 10 mm	L x Ø approx. 60 mm x 15 mm
KL-8-R2.1 ¹⁾	10823920	8 mm - 20 mm	4 x 0.7 mm up to 30 x 5 mm 4 x 0.7 mm at 10 mm	L x Ø approx. 60 mm x 15 mm

*The smallest specification in the table refers to the typ. smallest optical diameter that is generated. This corresponds approximately to the smallest detection area for color or fiber optic sensors.
 ¹⁾ Fiber-optic reflex mode cable (FAR)
 ²⁾ Transmitted-light optical fiber (FAD)
 ³⁾ In conjunction with FAR-X-A2.0-0.6-XXXX-67° fiber-optic reflex mode cable, measurement spot of approx. 0.2 mm possible

Sensors and Systems from Micro-Epsilon



Sensors and systems for displacement, distance and position



Optical micrometers and fiber optics, measuring and test amplifiers



Sensors and measurement devices for non-contact temperature measurement



Color recognition sensors, LED analyzers and inline color spectrometers



Measuring and inspection systems for metal strips, plastics and rubber



3D measurement technology for dimensional testing and surface inspection



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