More Precision

confocalDT // Confocal chromatic sensor system
## Model IFS2406-2,5/VAC(003) IFS2406-10IFS2406-2.5/VAC(001)

<table>
<thead>
<tr>
<th>Model</th>
<th>IFS2406-2.5/VAC(003)</th>
<th>IFS2406-10IFS2406-2.5/VAC(001)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Measuring range</td>
<td>2.5 mm</td>
<td>2.5 mm</td>
</tr>
<tr>
<td>Start of measuring range</td>
<td>approx. 17.2 mm</td>
<td>12.6 mm 1)</td>
</tr>
<tr>
<td>Resolution</td>
<td>static 2) 24 nm</td>
<td>24 nm</td>
</tr>
<tr>
<td>Linerarity 4)</td>
<td>Displacement and distance &lt; ±0.75 µm</td>
<td>&lt; ±0.75 µm</td>
</tr>
<tr>
<td></td>
<td>Thickness &lt; ±1.5 µm</td>
<td>&lt; ±1.5 µm</td>
</tr>
<tr>
<td>Light spot diameter</td>
<td>10 µm</td>
<td>10 µm</td>
</tr>
<tr>
<td>Max. tilt angle 5)</td>
<td>±16°</td>
<td>±16°</td>
</tr>
<tr>
<td>Numerical aperture (NA)</td>
<td>0.30</td>
<td>0.30</td>
</tr>
<tr>
<td>Min. target thickness 6)</td>
<td>0.125 mm</td>
<td>0.125 mm</td>
</tr>
<tr>
<td>Connection</td>
<td>pluggable optical fiber via FC socket, type C240x-x (01); standard length 3 m; extension up to 50 m; bending radius: static 30 mm, dynamic 40 mm</td>
<td></td>
</tr>
<tr>
<td>Installation</td>
<td>Clamping, mounting adapter (see accessories)</td>
<td></td>
</tr>
<tr>
<td>Temperature range</td>
<td>Storage -20 … +70 °C</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Operation +5 … +70 °C</td>
<td></td>
</tr>
<tr>
<td>Shock (DIN EN 60068-2-27)</td>
<td>15 g / 6 ms in XY axis, 1000 shocks each</td>
<td></td>
</tr>
<tr>
<td>Vibration (DIN EN 60068-2-6)</td>
<td>2 g / 20 … 500 Hz in XY axis, 10 cycles each</td>
<td></td>
</tr>
<tr>
<td>Protection class (DIN EN 60529)</td>
<td>IP40 (vacuum compatible)</td>
<td></td>
</tr>
<tr>
<td>Material</td>
<td>Stainless steel housing, glass lenses</td>
<td></td>
</tr>
<tr>
<td>Weight</td>
<td>approx. 105 g</td>
<td>approx. 130 g</td>
</tr>
</tbody>
</table>

### Notes:
1) Start of measuring range measured from sensor axis.
2) Average from 512 values at 1 kHz, near to the midrange onto optical flat.
3) RMS noise relates to mid of measuring range (1 kHz).
4) All data at constant ambient temperature (25 ± 1 °C) against optical flat; specifications can change when measuring different objects.
5) Maximum sensor tilt angle that produces a usable signal on reflecting surfaces. The accuracy decreases when approaching the limit values.
6) Glass sheet with refractive index n = 1.5 throughout the entire measuring range. In the mid of the measuring range, also thinner layers can be measured.
### Model Specifications

<table>
<thead>
<tr>
<th>Model</th>
<th>IFS2406-3</th>
<th>IFS2406-10</th>
</tr>
</thead>
<tbody>
<tr>
<td>Measuring range</td>
<td>3 mm</td>
<td>10 mm</td>
</tr>
<tr>
<td>Start of measuring range</td>
<td>approx.</td>
<td>75 mm</td>
</tr>
<tr>
<td>Resolution</td>
<td>static $^1$</td>
<td>50 nm</td>
</tr>
<tr>
<td></td>
<td>dynamic $^2$</td>
<td>168 nm</td>
</tr>
<tr>
<td></td>
<td>Displacement and distance</td>
<td>&lt; ±1.5 µm</td>
</tr>
<tr>
<td></td>
<td>Thickness</td>
<td>&lt; ±3 µm</td>
</tr>
<tr>
<td>Light spot diameter</td>
<td>35 µm</td>
<td>15 µm</td>
</tr>
<tr>
<td>Max. tilt angle $^4$</td>
<td>±6.5°</td>
<td>±13.5°</td>
</tr>
<tr>
<td>Numerical aperture (NA)</td>
<td>0.14</td>
<td>0.25</td>
</tr>
<tr>
<td>Min. target thickness $^5$</td>
<td>0.15 mm</td>
<td>0.5 mm</td>
</tr>
<tr>
<td>Connection</td>
<td>pluggable optical fiber via FC socket, type C240x-1 (01); standard length 3 m; extension up to 50 m; bending radius: static 30 mm, dynamic 40 mm</td>
<td></td>
</tr>
<tr>
<td>Installation</td>
<td>Clamping, mounting adapter (see accessories)</td>
<td></td>
</tr>
<tr>
<td>Temperature range</td>
<td>Storage</td>
<td>-20 ... +70 °C</td>
</tr>
<tr>
<td></td>
<td>Operation</td>
<td>+5 ... +70 °C</td>
</tr>
<tr>
<td>Shock (DIN EN 60068-2-27)</td>
<td>15 g / 6 ms in XY axis, 1000 shocks each</td>
<td></td>
</tr>
<tr>
<td>Vibration (DIN EN 60068-2-6)</td>
<td>2 g / 20 ... 500 Hz in XY axis, 10 cycles each</td>
<td></td>
</tr>
<tr>
<td>Protection class (DIN EN 60529)</td>
<td>IP65 (front)</td>
<td></td>
</tr>
<tr>
<td>Material</td>
<td>Aluminum housing, glass lenses</td>
<td></td>
</tr>
<tr>
<td>Weight</td>
<td>approx. 99 g</td>
<td>approx. 128 g</td>
</tr>
</tbody>
</table>

$^1$ Average from 512 values at 1 kHz, near to the midrange onto optical flat

$^2$ RMS noise relates to mid of measuring range (1 kHz)

$^3$ All data at constant ambient temperature (25 ±1 °C) against optical flat. Specifications can change when measuring different objects.

$^4$ Maximum sensor tilt angle that produces a usable signal on reflecting surfaces. The accuracy decreases when approaching the limit values.

$^5$ Glass with refractive index n = 1.5 throughout the entire measuring range. In the mid of the measuring range, also thinner layers can be measured.
System design

The confocalDT system consists of:
- Sensor IFS240x
- Controller IFC24xx
- Fiber optic cable C24xx

Sensor IFS240x
Analog output (option)
RS422
PROFINET/EtherNet/IP (via IF2030)

Controller
IFC242x
IFC2461
IFC2471 LED

Vacuum feed through (optional)

EtherCAT, Ethernet

Digital I/O
Encoder (option)

Supply
Customer-specific modifications

Application examples are often found where the standard versions of the sensors and the controllers are performing at their limits. To facilitate such special tasks, it is possible to customize the sensor design and to adjust the controller accordingly. Common requests for modifications include changes in design, mounting options, customized cable lengths and modified measuring ranges.

Possible modifications
- Sensors with connector
- Cable length
- Vacuum suitability up to UHV
- Specific lengths
- Customer-specific mounting options
- Optical filter for ambient light compensation
- Housing material
- Measuring range / Offset distance

Vacuum setup
Accessories: mounting adapter
MA2402 for sensors 2402

Accessories: mounting adapter
MA2403 for sensors 2403

Accessories: mounting adapter
MA2404-12 for sensors IFS2404-2 / IFS2404/90-2 / IFS2407-0,1

Accessories: mounting adapter
MA2400 for sensors IFS2405 / IFS2406 / IFS2407 (consisting of a mounting block and a mounting ring)
**Software**
IFD24xx-Tool Software demo tool included

**Accessories light source**
IFL2422/LE Lamp module for IFC2422
IFL24x1/LED Lamp module for IFC24x1

**Cable extension for sensors**
CE2402 cable with 2x E2000/APC connectors
CE2402-x Extension for optical fiber (3 m, 10 m, 13 m, 30 m, 50 m)
CE2402-x/PT Extension for optical fiber with protection tube for mechanical stress (3 m, 10 m, customer-specific length up to 50 m)

**Cable for IFS2404 sensors**
C2404-x Optical fiber with FC/APC and E2000/APC connectors
Fiber core diameter 20 µm (2 m)

**Cables for IFS2405/IFS2406/IFS2407-0,1 sensors**
C2401 cable with FC/APC and E2000/APC connectors
C2401-x Optical fiber (3 m, 5 m, 10 m, customer-specific length up to 50 m)
C2401/PT-x Optical fiber with protection tube for mechanical stress (3 m, 5 m, 10 m, customer-specific length up to 50 m)
C2401-x (01) Optical fiber core diameter 26 µm (3 m, 5 m, 15 m)
C2401-x(10) Drag-chain suitable optical fiber (3 m, 5 m, 10 m)
C2400 cable with 2x FC/APC connectors
C2400-x Optical fiber (3 m, 5 m, 10 m, customer-specific length up to 50 m)
C2400/PT-x Optical fiber with protection tube for mechanical stress (3 m, 5 m, 10 m, customer-specific length up to 50 m)
C2400/PT-x-Vac Optical fiber with protection tube suitable for use in vacuum (3 m, 5 m, 10 m, customer-specific length up to 50 m)

**Cable for IFS2407/90-0,3 sensors**
C2407-x Optical fiber with DIN connector and E2000/APC (2 m, 5 m)

**Vacuum feed through**
C2402/Vac/KF16 Vacuum feed through with optical fiber, 1 channel, vacuum side FC/APC non-vacuum side E2000/APC, clamping flange KF 16
C2405/Vac/1/KF16 Vacuum feed through on both sides FC/APC socket, 1 channel, clamping flange type KF 16
C2405/Vac/1/CF16 Vacuum feed through on both sides FC/APC socket, 1 channel, flange type CF 16
C2405/Vac/6/CF63 Vacuum feed through FC/APC socket, 6 channels, flange type CF 63

**Other accessories**
SC2471-x/USB/IND Connector cable IFC2461/71, 3 m, 10 m, 20 m
SC2471-x/IF2008 Connector cable IFC2461/71-IF2008, 3 m, 10 m, 20 m
PS2020 Power supply 24V / 2.5A
EC2471-3/OE Encoder cable, 3m
IF2030/PNET Interface module for PROFINET connection
IF2030/ENETIP Interface module for EtherNet/IP connection

**Optical fiber**
Temperature range: -50 °C to 90 °C
Bending radius: 30/40 mm

---

**Optical fiber**
Multimode core 50 µm / 26 µm / 20 µm
Casing 125 µm
Acrylate <250 µm
Coating/buffer PVC: polyvinyl chloride
Strain relief PVDF: polyvinylidene fluoride

---

**FC/APC standard connector**
ø6.8
ø2.5
ø2.5
ø9.5
3.45

---

**DIN connector**
ø6
6
Ø2
8.8
25.5
Sensors and Systems from Micro-Epsilon

Sensors and systems for displacement, distance and position

Optical micrometers and fiber optics, measuring and test amplifiers

Sensors and measurement devices for non-contact temperature measurement

Color recognition sensors, LED analyzers and inline color spectrometers

Measuring and inspection systems for metal strips, plastics and rubber

3D measurement technology for dimensional testing and surface inspection