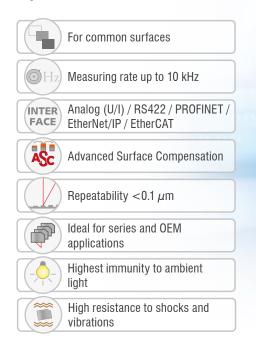


## More Precision

## optoNCDT // Laser displacement sensors (triangulation)



## Smart laser sensors for precise measurements optoNCDT 1900



# designed for advanced AUTOMATION



modif bpy.c print

#### Next-generation laser sensors

The optoNCDT 1900 laser sensors are used for dynamic displacement, distance and position measurements and offer a unique combination of performance, design and integration capability. The integrated high-performance controller enables fast and highly precise processing and output of measurement values.

These innovative sensors are used whenever maximum precision is combined with the latest technology, e.g., in sophisticated automation, automotive production, 3D printing and coordinate measuring machines.

#### Advanced Surface Compensation -

#### The intelligent exposure control for demanding surfaces

The optoNCDT 1900 laser sensors are equipped with an intelligent surface control feature. Innovative algorithms enable stable measurement results even on demanding surfaces where changing reflections occur. Furthermore, these new algorithms compensate for ambient light up to 50,000 lux. Therefore, these are the sensors with the highest resistance to ambient light in their class and can even be used in strongly illuminated environments.

#### Industrial Ethernet for easy integration

The latest optoNCDT 1900 laser triangulation sensors are also available with integrated Industrial Ethernet interface. Depending on the model, you can integrate the full sensor performance into your PLC directly via EtherCAT, EtherNet/IP or PROFINET without any additional interface module. You benefit from real-time data without time delay as well as reduced installation and wiring effort.







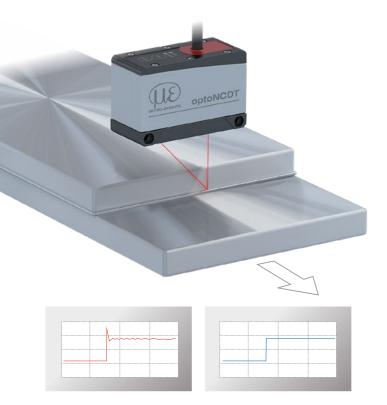
The sensor parameters can be set directly via Industrial Ethernet or still via web interface. For high speed measurements, the sensor offers an Oversampling feature which allows, depending on the fieldbus, measurement data to be detected or transmitted eight times faster than the bus cycles.

Advanced Surface Compensation

With rapidly changing surfaces, the

exposure control enables reliable measurement results.

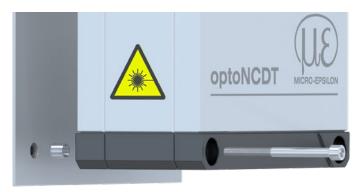
Model	Technology	Measuring range	Repeatability	Linearity
optoNCDT 1900		2 - 500 mm	0.1 <i>µ</i> m	from 0.02 %
optoNCDT 1900LL		2 - 50 mm	0.1 <i>µ</i> m	from 0.02 %



The two-step measurement value averaging enables smooth signal courses when measuring edges (right). Otherwise, interfering signals occur (left).

#### Highest stability based on intelligent signal optimization

For the first time, a two-step measurement value averaging feature is available to optimize the signal. This enables a smooth signal at edges and steps. Especially for high speed measurements of moving parts, measurement averaging enables a precise signal course.



Patented installation Easy mounting and high repeatability when replacing the sensor

#### Simple mounting and initial operation

Mounting the sensor using fitting sleeves automatically aligns the sensor in the correct position. This enables both easy sensor replacement and even higher precision in solving measurement tasks. Thanks to its small dimensions, the laser sensor can also be integrated in confined spaces.

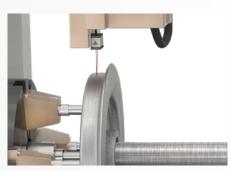
#### Application examples



Distance measurement of print heads



Thickness measurement of electrode film



Wear inspection of wheel tires

## Technical data optoNCDT 1900

#### optoNCDT 1900 (General technical data)

Model		ILD1900-xx		
Measuring rate [1]		7 adjustable stages: 10 kHz / 8 kHz / 4 kHz / 2 kHz / 1 kHz / 500 Hz / 250 Hz		
Temperature stability [2]		±0.005 % FSO / K		
Light source		Semiconductor laser $\leq$ 1 mW, 670 nm (red) with laser class 2		
Laser class		Class 2 in accordance with IEC 60825-1: 2014 (Class 3 available on request)		
Supply voltage		11 30 VDC		
Power consumption		< 3 W (24 V)		
Signal input		1 x HTL/TTL laser on/off; 1 x HTL/TTL multi-function input: trigger in, slave in, zero setting, mastering, teach-in; 1 x RS422 synchronization input: trigger in, sync in, master/slave, master/slave alternating		
Digital interface [3]		RS422 (18 bit) / EtherCAT / PROFINET / EtherNet/IP		
Analog output		4 20 mA / 0 5 V / 0 10 V (16 bit, freely scalable within the measuring range)		
Switching output		2x switching outputs (error & limit value): npn, pnp, push pull		
Connection		integrated cable 3 m, open ends, min. bending radius 30 mm (fixed installation); or integrated pigtail 0.3 m with 17-pin M12 plug; optional extension to 3 m / 6 m / 9 m / 15 m possible (suitable connection cable see Accessories)		
T	Storage	-20 +70 °C (non-condensing)		
Temperature range	Operation	0 +50 °C (non-condensing)		
Shock (DIN EN 60068-2-27)		15 g / 6 ms in 3 axes		
Vibration (DIN EN 60068-2-6	)	30 g / 20 500 Hz		
Protection class (DIN EN 605	529)	IP67		
Material		Aluminum housing		
Weight		approx. 185 g (incl. pigtail), approx. 300 g (incl. cable)		
Control and indicator elemer	nts <sup>[4]</sup>	Select & function keys: interface selections, mastering (zero), teach, presets, quality slider, frequency selection, factory settings; web interface for setup: application-specific presets, peak selection, video signal, freely selectable averaging possibilities, data reduction, setup management; 2 x color LEDs for power / status		

<sup>[1]</sup> Factory setting: measuring rate 4 kHz, median 9; modifying the factory setting requires the IF2001/USB converter (see accessories)
<sup>[2]</sup> Related to digital output in the mid of the measuring range; the specified value is only achieved by mounting on a metallic sensor holder. Good heat dissipation from the sensor to the holder must be ensured; value is valid in a range from 20 °C to 50 °C

<sup>[3]</sup> EtherCAT, PROFINET and EtherNet/IP require connection via interface module (see accessories)

<sup>[4]</sup> Access to web interface requires connection to PC via IF2001/USB (see accessories)

### Technical data optoNCDT 1900

#### Laser point - optoNCDT 1900 / Measuring ranges 2 - 25

Model		ILD1900-2	ILD1900-6	ILD1900-10	ILD1900-25	
Measuring range		2 mm	6 mm	10 mm	25 mm	
Start of measuring range		15 mm	17 mm	20 mm	25 mm	
Mid of measuring range		16 mm	20 mm	25 mm	37.5 mm	
End of measuring range		17 mm	23 mm	30 mm	50 mm	
Linearity [1]		$<\pm1\mu{ m m}$	$<\pm1.8\mu m$	$<\pm 2\mu{ m m}$	$<\pm5\mu{ m m}$	
		< ±0.05 % FSO	< ±0.03 % FSO	< ±0.02 % FSO	< ±0.02 % FSO	
Repeatability [2]		< 0.1 <i>µ</i> m	< 0.25 µm	$<$ 0.4 $\mu$ m	< 0.8 µm	
SMR		60 x 75 μm	85 x 105 <i>µ</i> m	115 x 150 μm	200 x 265 µm	
Light spot diameter [3]	MMR	55 x 65 µm	57 x 60 μm	60 x 65 μm	70 x 75 μm	
	EMR	65 x 75 μm	105 x 120 μm	120 x 140 $\mu m$	220 x 260 µm	
	smallest Ø	55 x 65 $\mu$ m with 16 mm	57 x 60 $\mu$ m with 20 mm	60 x 65 $\mu$ m with 25 mm	65 x 70 $\mu$ m with 35 mm	

Permissible ambient light

50,000 lx

<sup>[1]</sup> FSO = Full Scale Output; the specified data apply to white, diffuse reflecting surfaces (Micro-Epsilon reference ceramic for ILD sensors)

 $^{\mbox{\tiny [2]}}$  Typical value with measurements at 4 kHz and median 9

 $13 \pm 10^{\circ}$  SMR = Start of measuring range; MMR = Mid of measuring range; EMR = End of measuring range Light spot diameter determined using a point-shaped laser with Gaussian fit (full 1/e<sup>2</sup> width); for ILD1900-2: determined with emulated 90/10 knife-edge method

### Laser point - optoNCDT 1900 / Measuring ranges 50 - 500

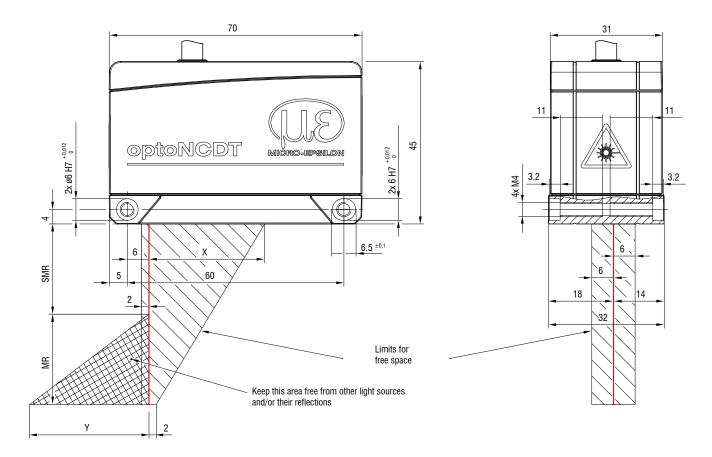
Model		ILD1900-50	ILD1900-100	ILD1900-200	ILD1900-500
Measuring range		50 mm	100 mm	200 mm	500 mm
Start of measuring range		40 mm	50 mm	60 mm	100 mm
Mid of measuring range		65 mm	100 mm	160 mm	350 mm
End of measuring range		90 mm	150 mm	260 mm	600 mm
Linearity [1]		$<\pm10\mu{ m m}$	$<\pm$ 30 $\mu$ m	$<\pm100\mu{ m m}$	$<\pm400\mu{ m m}$
		< ±0.02 % FSO	< ±0.03 % FSO	$<\pm 0.05$ % FSO	< ±0.08 % FSO
Repeatability [2]		< 1.6 <i>µ</i> m	< 4 µm	< 8 µm	< 20 40 µm
S		220 x 300 µm	310 x 460 µm		
Light apot diamatar [3]	MMR	95 x 110 μm	140 x 170 μm	950 x 1200 μm	950 x 1200 μm
Light spot diameter [3]	EMR	260 x 300 µm	380 x 410 μm		
	smallest Ø	85 x 90 $\mu$ m with 55 mm	120 x 125 $\mu$ m with 75 mm	-	-
Permissible ambient light		50,000 lx	30,000 lx	10,000 lx	10,000 lx

<sup>[1]</sup> FSO = Full Scale Output; the specified data apply to white, diffuse reflecting surfaces (Micro-Epsilon reference ceramic for ILD sensors)

 $^{\mbox{\tiny [2]}}$  Typical value with measurements at 4 kHz and median 9

(3) ±10 %; SMR = Start of measuring range; MMR = Mid of measuring range; EMR = End of measuring range Light spot diameter determined using a point-shaped laser with Gaussian fit (full 1/e<sup>2</sup> width); for ILD1900-2: determined with emulated 90/10 knife-edge method

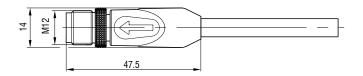
## Dimensions optoNCDT 1900



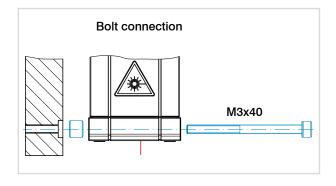
MR	SMR	Х	Y
2	15	23	3
6	17	27	9
10	20	33	14
25	25	33	33
50	40	36	45
100	50	37	75
200	60	39	130
500	100	43	215

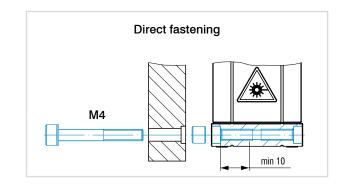
(Dimensions in mm, not to scale) MR = measuring range; SMR = start of measuring range MMR = mid of measuring range; EMR = end of measuring range

#### Connector (sensor side)



#### Installation options





#### Accessories for optoNCDT 1900/1910

#### Power supply unit

PS2020 (power supply 24 V / 2.5 A, input 100 - 240 VAC, output 24 VDC / 2.5 A, mounting onto symmetrical standard rail 35 mm x 7.5 mm, DIN 50022)

#### Protective film

Transparent protective film 52 x 15 mm for ILD1900

#### Protective housings

with air purge and cooling, see page 62

#### Article designation

ILD1900-	6	LL	CL3B EtherCAT				
				Interface No indication: RS422, current, voltage (standard) integrated fieldbus: EtherCAT, EtherNet/IP, PROFINET			
		Laser class No indication: class 2 (standard) 3B: on request 3R: on request					
	Laser type No indication: Red laser point (standard) LL: Laser Line						
Measuring range in mm							

#### Scope of supply

- I Sensor ILD1900/1910
- 1 Assembly instructions
- 1 Calibration protocol
- Accessories (2 pc. centering sleeves, 2 pc. M3 x 40)

## Connection possibilities optoNCDT 1900

#### Connection possibilities for sensors with integrated cables

Cable diameter:	5.80 ±0.2 mm
Drag chain:	yes
Robot:	no
Temperature range:	-25 80 °C (moving)
	-40 80 °C (not moving)
Bending radius:	> 30 mm (fixed installation)
	> 75 mm (dynamic)

Sensor Cables Туре Connection possibilities and accessories Supply voltage connection Power supply unit PS2020 Interface module of RS422 to USB LD1900-xx IF2001/USB ILD1900-xxLL Integrated cable Open ends IC2001/USB length 3 m ILD1910-xx Interface module for Industrial Ethernet connection IF2035-PROFINET IF2035-EIP IF2035-EtherCAT

#### Drag-chain suitable connection cables for sensors with pigtail

Cable diameter:	6.7 ±0.2 mm			
Drag chain:	yes			
Robot:	no			
Temperature range: -25 80 °C (moving) (up to +105 °C for max. 3000 hrs)				
	-40 80 °C (not moving)			
Bending radius:	> 34 mm (fixed installation)			
	<ul> <li>CZ mana (dumanaia)</li> </ul>			

> 67 mm (dynamic)

Sensor	Cables	Туре	Connection possibilities and accessories
	Extension cable pigtail           Length 3 m / 6 m / 9 m / 15 m           Art. no.         Designation           29011218         PC1900-3/OE           29011219         PC1900-6/OE           29011220         PC1900-9/OE           29011221         PC1900-15/OE	Open ends	Connection supply voltage PS2020 Interface module of RS422 to USB IF2001/USB IC2001/USB
			Interface module for Industrial Ethernet connection IF2035-PROFINET IF2035-EIP IF2035-EtherCAT
ILD1900-xx ILD1900-xxLL	Adapter cable for PC interface card           Length 3 m / 6 m / 9 m / 15 m           Art. no.         Designation		Interface card for synchronous data acquisition
ILD1910-xx	29011316         PC1900-3/IF2008 PCIE           29011317         PC1900-6/IF2008 PCIE           29011318         PC1900-9/IF2008 PCIE           29011319         PC1900-15/IF2008 PCIE	Sub-D	4-fold interface module from RS422 to USB IF2004/USB
	Adapter cable for sensor calculation           Length 3 m / 6 m / 9 m / 15 m           Art. no.         Designation           29011320         PC1900-3/C-Box           29011321         PC1900-6/C-Box           29011322         PC1900-9/C-Box           29011323         PC1900-15/C-Box	Sub-D	Controller for D/A conversion and evaluation of up to 2 sensor signals Dual Processing Unit
	Adapter cable for sensor calculationLength 2 mArt. no.Designation29011326PCE1900-3/M12	M12	Interface module for Ethernet connection of up to 8 sensors IF2008/ETH

#### Robot-suitable connection cables

Cable diameter:	approx. 7.3 mm
Drag chain:	no
Robot:	yes
Temperature range:	-40 90 °C (moving)
	-50 90 °C (not moving)
Bending radius:	> 37 mm (fixed installation)
	> 73 mm (dynamic)

LD1900-xx     29011406     PC1900R-3/OE       LD1900-xx     29011406     PC1900R-9/OE	Sensor	Cables	Туре	Conn	nection possibilities and accessories	
ILD1900-xxLL     29011407     PC1900R-15/OE     Open ends     IC2001/USB       ILD1910-xx     Interface module for Industrial Ethernet connection       IF2035-PROFINET       IF2035-FIP	_D1900-xx LD1900-xxLL	Extension cable pigtail           Length 3 m / 6 m / 9 m / 15 m           Art. no.         Designation           29011404         PC1900R-3/OE           29011405         PC1900R-6/OE           29011406         PC1900R-9/OE		Interfa IF200 Interfa IF200 IC200	ection supply voltage 20 ace module of RS422 to USB 1/USB 1/USB ace module for Industrial Ethernet connection 5-PROFINET	

#### Connection cables for sensors with integrated Industrial Ethernet interface

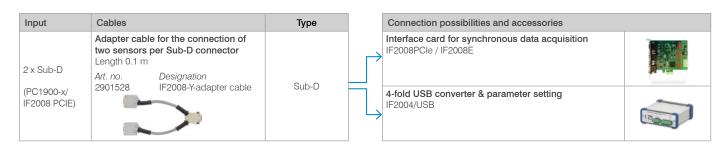
Cable diameter:	7.5 ±0.2 mm
Drag chain:	yes
Robot:	no
Temperature range:	-40 90 °C (moving)
	-50 90 °C (not moving)
Bending radius:	> 38 mm (fixed installation)
	> 75 mm (dynamic)

Sensor	Cables	Туре		Connection possibilities and accessories
ILD1900-xx-PROFINET* ILD1900-xxLL-PROFINET*	Connection cables PoE, laser On/Off hardware Length 3 m / 6 m / 9 m / 15 m Art. no. Designation			
ILD1900-xx-EtherCAT ILD1900-xxLL-EtherCAT	29011332 PC1900-IE-3/OE-RJ45 29011333 PC1900-IE-6/OE-RJ45	Open ends		
ILD1900-xx-EtherNet/IP ILD1900-xxLL-EtherNet/IP	29011334         PC1900-IE-9/OE-RJ45           29011444         PC1900-IE-15/OE-RJ45			Signal / Supply PoE
ILD1900-xx-EtherCAT	Connection cables PoE, laser On/Off Software Length 3 m / 6 m / 9 m / 15 m	2 UDUIUIAI. FUE SWILLI		optional: PoE Switch
ILD 1900-xx-EtherCAT ILD 1900-xxLL-EtherCAT ILD 1900-xx-EtherNet/IP ILD 1900-xxLL-EtherNet/IP	Art. no.         Designation           29011338         PC1900-IE-3/RJ45           29011355         PC1900-IE-6/RJ45           29011356         PC1900-IE-9/RJ45           29011445         PC1900-IE-15/RJ45	RJ45 -	$\rightarrow$	

\*PoE not possible with PROFINET

#### Other cables

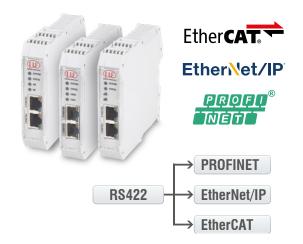
Cable diameter:	6.7 mm
Drag chain:	yes
Robot:	no
Temperature range:	-40 80 °C
Bending radius:	> 27 mm (fixed installation)
	> 51 mm (dynamic)



## Accessories optoNCDT

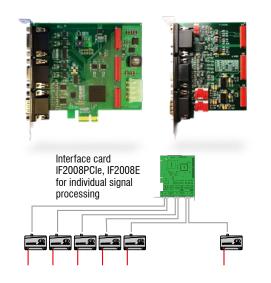
#### IF2035: Interface module for Industrial Ethernet connection

- Connection of RS422 or RS485 interfaces to PROFINET / Ethernet/ IP / EtherCAT
- Synchronization output for RS422 sensors
- 2 network connections for different network topologies
- Data rate up to 4 MBaud
- 4-fold oversampling (with EtherCAT)
- Ideal for confined spaces due to a compact housing and DIN rail mounting



#### IF2008PCIe/IF2008E: Interface card for synchronous data acquisition

- IF2008PCIe Basic PCB: 4 digital signals and 2 encoders
- IF2008E Expansion board: 2x digital signals, 2x analog signals and 8x I/O signals
- Absolutely synchronous data acquisition for multi-channel applications (e.g. for planarity or thickness measurement)



## Dual Processing Unit: Controller for D/A conversion and evaluation of up to 2 sensor signals

- Fast D/A conversion (16 bit, with a maximum of 100 kHz) of 2 digital input signals or calculation of 2 digital sensor signals
- Averaging functions and calculation of thickness, step, diameter, ovality and radial run out
- Trigger input
- Multi-function output
- Measurement value output via Ethernet, USB, analog output 4 ... 20 mA/0 ... 5 V / 0 ... 10 V / ±5 V / ±10 V (scalable via web interface)
- 2x switching outputs for sensor or Dual Processing Unit status
- Parallel data output via three output interfaces
- Two filter possibilities
- Post-linearization of measured values or calculated values
- Easy parameter setting via web interface (controller and sensors)



Ethernet

## IF2008/ETH: Interface module for Ethernet connection of up to 8 sensors

- Integration of eight sensors or encoders with RS422 interface in Ethernet network
- Four programmable switching in-/outputs (TTL and HTL logic)
- Fast data acquisition and output up to 200 kHz
- Simple parameter set up via web interface



#### IC2001/USB Single-channel converter cable RS422/USB

- Conversion from RS422 to USB
- 5-core interface cable without outer shield
- Easy sensor connection via USB
- Supports baud rates from 9.6 kBaud to 1 MBaud
- Ideal for integration into plant and machinery



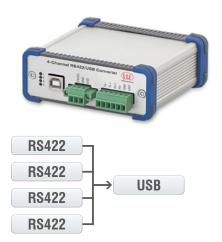
#### IF2001/USB: Interface module from RS422 to USB

- Conversion from RS422 to USB
- Signals and functions such as laser on/off, switch signals and function output
- Supports baud rates from 9.6 kBaud to 12 MBaud
- Robust aluminum housing
- Easy sensor connection via screw terminals (plug and play)
- Parameter setting (converter and sensors) via software



#### IF2004/USB: 4-fold interface module from RS422 to USB

- Conversion of 4 digital signals (RS422) to USB
- 4x trigger inputs, 1x trigger output
- Synchronous data acquisition
- Parameter setting (converter and sensors) via software



Connection of 4 sensors via IF2008-Y-adapter cable

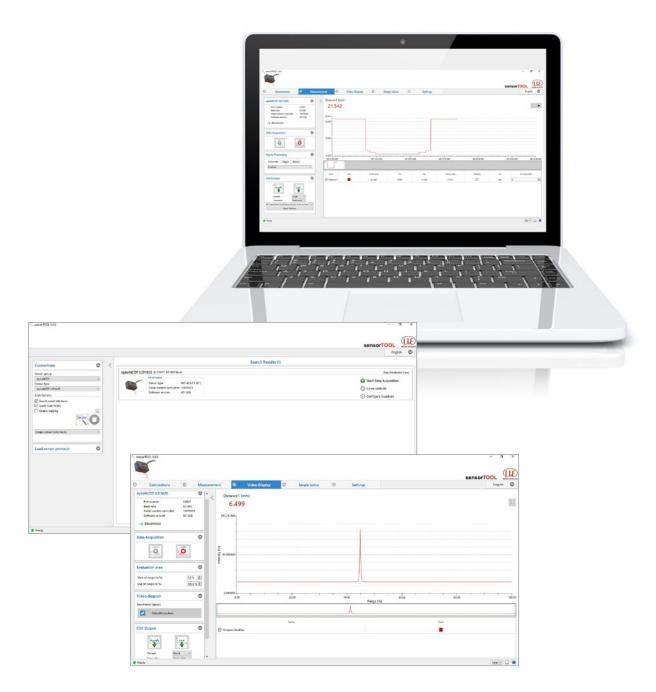
# Protective housings for demanding environments **optoNCDT**

SGH & SGHF models				
Protective ho	ousing Size S	Protective housing Size M		SGHF-HT model
SGH	SGHF	SGH	SGHF	
500 - mm 		100 - mm 	THE WORK	
(140 x 140	) x 71 mm)	(180 x 140	) x 71 mm)	(260 x 180 x 154 mm)
Water-resistant housing protects the sensor from solvents and detergents.	Ideal with high ambient temperatures. The integrated air cooling of the housing offers	Water-resistant housing protects the sensor from solvents and detergents.	Ideal with high ambient temperatures. The integrated air cooling of the housing offers	Water-cooled protective housing with window and compressed-air connection for measurement tasks in ambient temperatures up to 200 °C.
	optimum protection for the sensor.		optimum protection for the sensor.	Maximum temperature of cooling water T(max) = 10 °C Minimum water flow rate Q(min) = 3 liters/min
Size S su	Size S suitable for Size M suitable for		litable for	Suitable for
ILD1750-20BL		ILD1750-500BL		ILD1710-50 / -50BL
ILD1750-200BL ILD1750-750BL		750BL	ILD1710-1000 / -1000BL	
ILD2300-2 / -2LL / -2BL ILD2300-200		ILD1750-500BL		
ILD2300-5 / -5BL ILD2300-300		ILD1750-750BL		
ILD2300-10 / -10LL / -10BL ILD2310-10		ILD2300-200		
ILD2300-20 / -20LL ILD2310-20		ILD2300-300		
ILD2300-50 / -50LL ILD2310-40		ILD2310-10		
ILD2300-	100			ILD2310-20
				ILD2310-40
				ILD2310-50BL

Protective housing SGHF ILD1900		
Compact protective housing which is simply attached to the sensor. The protective housing has an air purge for cleaning the protective windows.		
It also cools the sensor.		
Suitable for		
ILD1900-6 / -6LL		
ILD1900-10 / -10LL		
ILD1900-25 / -25LL		
ILD1900-50 / -50LL		
ILD1900-100		
ILD1900-200		
ILD1900-500		

#### sensorTOOL

The Micro-Epsilon sensorTOOL is a powerful software that is used to operate one or more optoNCDT sensors. The sensorTOOL can be used to access the sensor connected to the PC, display its complete data stream and save it in a file (in Excelcompatible CSV format). The sensor is configured via its web interface.



#### Free download

All software tools, drivers and documented driver DLL for easy integration of the sensors into existing or internally-generated software are available free of charge under www.micro-epsilon.de/download

### Sensors and Systems from Micro-Epsilon



Sensors and systems for displacement, distance and position



Optical micrometers and fiber optics, measuring and test amplifiers



Sensors and measurement devices for non-contact temperature measurement



Color recognition sensors, LED analyzers and inline color spectrometers



Measuring and inspection systems for metal strips, plastics and rubber



3D measurement technology for dimensional testing and surface inspection



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